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(54) **TOY VEHICLE TRACK SEGMENT AND  
METHOD OF MANUFACTURING A TOY  
VEHICLE TRACK SEGMENT**

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(57) **ABSTRACT**

A toy vehicle track segment is disclosed. The toy vehicle track segment has a first end, a second end, an upper surface, and a plurality of nodes. The upper surface has a pair of parallel recessed rails extending from the first end to the second end. Each rail has an inner wall joined to an outer wall by a base surface. The plurality of nodes are located within at least one of the pair of rails. The nodes are provided for improving traction of a toy vehicle as it traverses along the upper surface. The nodes are located on the base surface and extend along a first direction transverse to the length of the upper surface.

**19 Claims, 6 Drawing Sheets**

